



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-041
Job Sheet 172748



Part No: D3278-041

Job Qty: 20 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/2/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/1/18	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	20 pcs		3/1/18	0.00	0.80	Small Fab-3		
110	QC	20 pcs		3/1/18	0.00	0.00	QC5		
120	Small Fab	20 pcs		3/2/18	0.00	0.80	Small Fab-3		
130	QC	20 pcs		3/2/18	0.00	0.00	QC5		
140	Packaging	20 pcs		3/2/18	0.00	0.00	Packaging3-1		
150	QC21-SA	20 Ea		3/2/18	0.00	0.00	QC21		

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

DAS
21
9-80
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3278-1	Support	20 Ea (1 ea)	90-Start up Operation	5047523
D3278-2	Support	20 Ea (1 ea)	90-Start up Operation	5048283
D3278-3	Spacer	20 Ea (1 ea)	90-Start up Operation	5034355 15X 5044976
MS20426AD3-6	Rivet	80 Ea (4 ea)	100-Small Fab	FM133988-2
AN4-13A	Bolt	40 Ea (2 ea)	120-Small Fab	SV
D2230-1	Mounting Lug	40 Ea (2 ea)	120-Small Fab	SD
MS21042L4	Nut	40 Ea (2 ea)	120-Small Fab	SP
NAS1149D0463J	Washer	80 Ea (4 ea)	120-Small Fab	SP

001356

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3278-1	20	4	0
	D3278-2	20	15	0
	D3278-3	20	15	0
100-Small Fab	MS20426AD3-6	80	1,104	0
120-Small Fab	AN4-13A	40	563	0
	D2230-1	40	88	0
	MS21042L4	40	1,222	0
	NAS1149D0463J	80	2,743	0
Part Specifications				
Specifications could not be found.				

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Container No: S048828



Part: D3278-041

Job No: 172748

Serial No/Batch: S048828

Revision:

Inspector:

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Date: 03/07/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001356	S047429	AN4-13A	Bolt	s045860	OVER003	40
001356	S047426	D2230-1	Mounting Lug	s027614	ST525A	40
001356	S047428	MS21042L4	Nut	s045901	ST303	40
001356	S047427	NAS1149D0463J	Washer	s027736	ST263	80

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/3/18 8:06 AM dart.quirion.sonia